

**CRYSTON**

# **DIAMOND & CBN**

**TOOLS**



PAT. 588924  
633314  
287780  
164570  
738602  
626827  
etc.

**CRYSTON**  **DIAMOND**



**Brief History of Cryston Diamond Industrial Co., LTD.**

Cryston Diamond Industrial Co., Ltd. was established in 1937 under the name of ASAHINA Grinding Works, the first Japanese company to succeed in the manufacture of Diamond Wheels.

Through our long history and forty years' experience, Cryston has made a great contribution in the industries of super-hard tools and precision machinery.

Cryston has developed many new products and attained several patents over the years. Now our products are supplied not only to the domestic market but through-out the world.

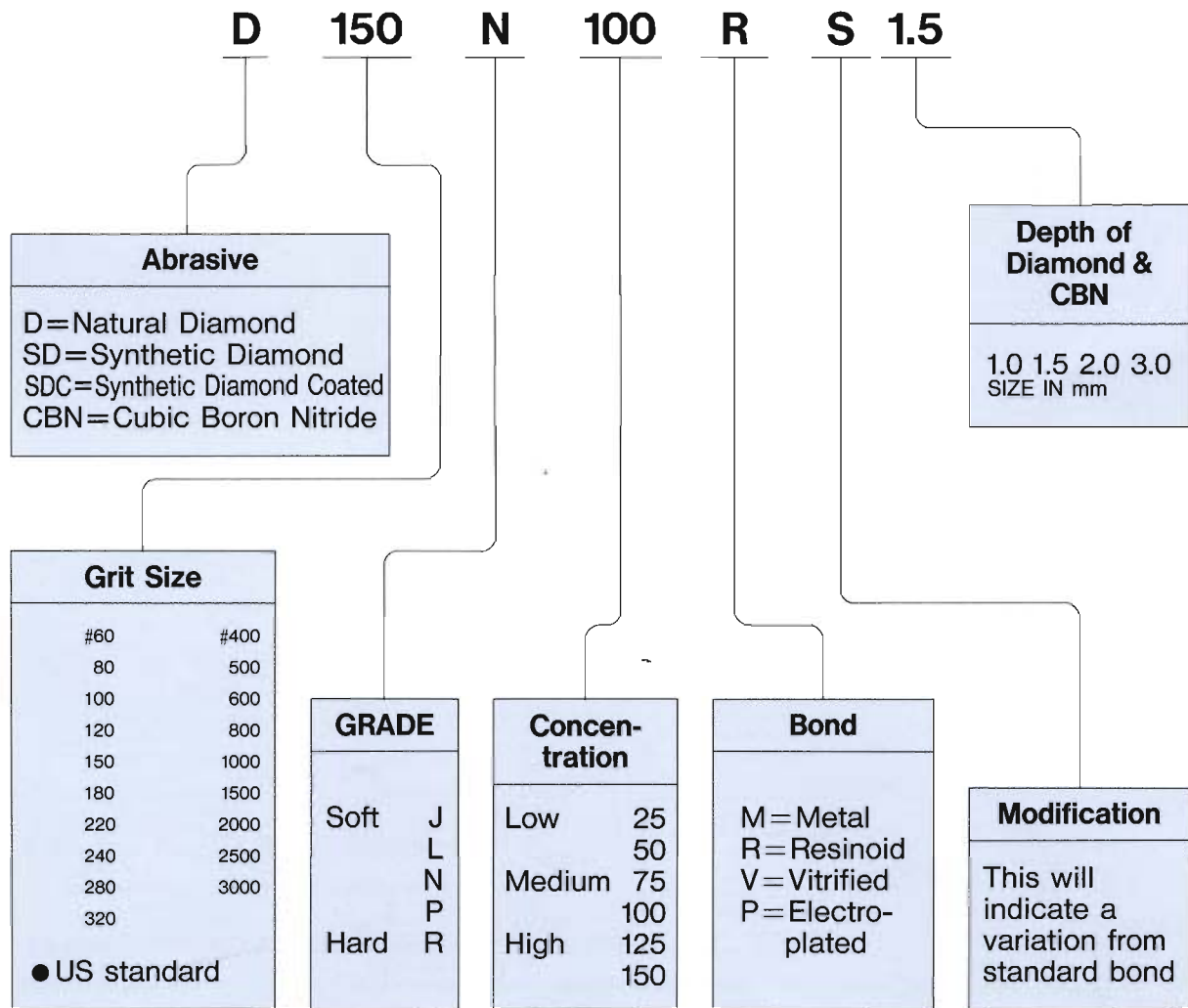
'Industrial Diamond Review', has highly praised our products.  
our products.

With the remarkable development of modern industry, greater precision and more speed are required. In response to these demands, we at CRYSTON are expending every effort to constantly improve our products !

We welcome all requests and suggestions.

K. ODA President  
CRYSTON DIAMOND IND. CO., LTD.

# Diamond & CBN Grinding Wheel Markings of CRYSTON



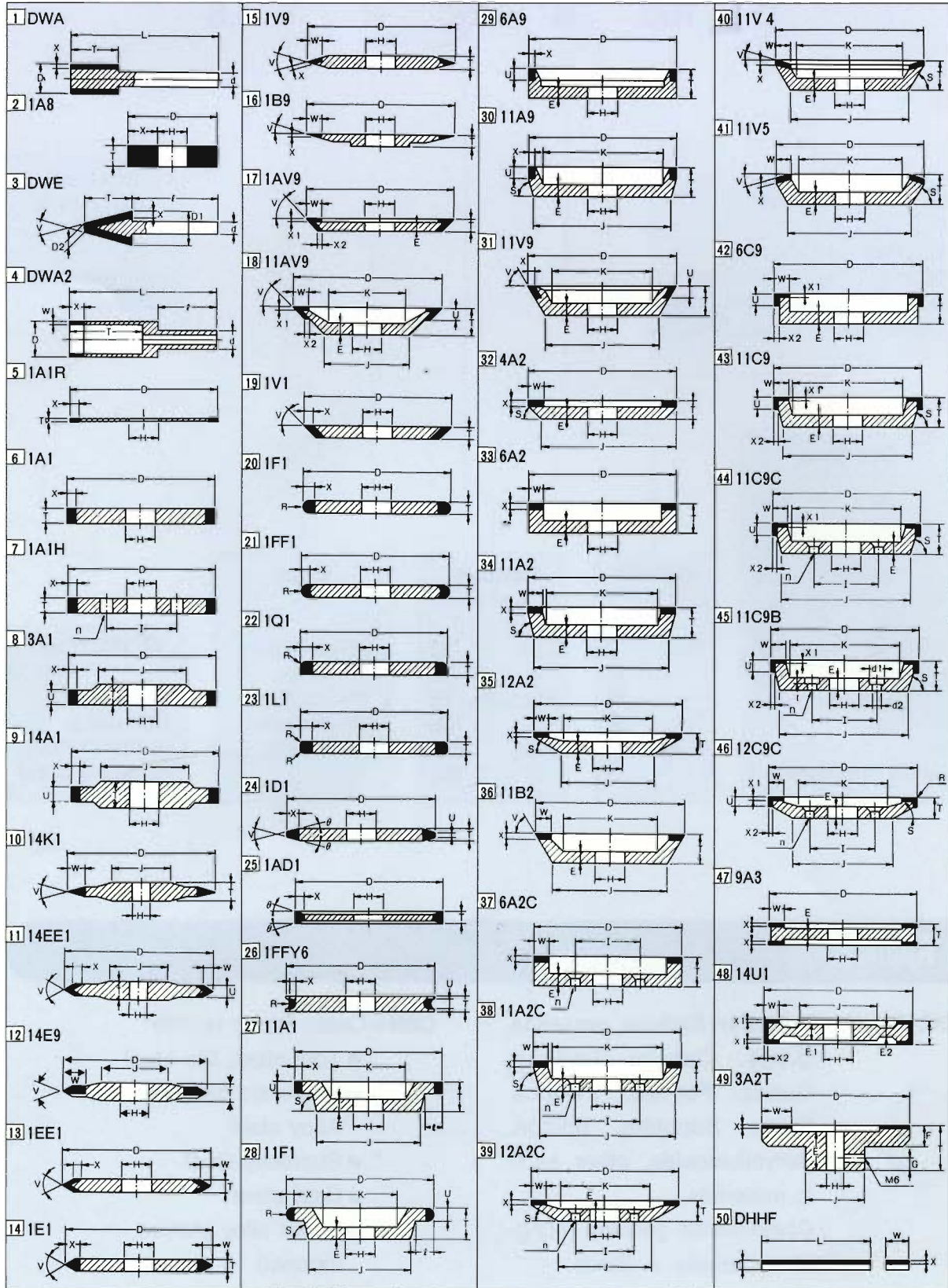
## Application :

**DIAMOND**= Tungsten Carbide, ceramics, Glass, Optical Lenses, Quartz, Ferrites, Plastics, Stone, Sapphire, Silicon, Beryliumoxide, other exotic materials.  
 Combination grinding (Tungsten Carbide + Steel)

**CBN**=Cubic Boron Nitride

- Tool steel, Die steel
- Hardened carbon steel, Alloy steel
- Stainless steel
- Cast steel
- Super alloy (Alnico, Inconel)
- Others, medium hardness steel and iron, Forgings, Castings

Diamond & CBN Wheels Standard Shapes



# Standard Diamond & CBN Wheels for Various Grinders

Items marked with ● indicate stock items

CODE NO.	MACHINE	TYPE NO.	TYPE	SIZE IN mm								GRIZ SIZE BOND	
				D	W	X <sub>1</sub>	U	X <sub>2</sub>	T	θ	H		
● SW01	WAIDA DW-31S	38	11A2C	150	15	1.0			20		36	D280M	
● SW02	WAIDA DW-31S	7	1A1H	120				1.7	3.5		36	D150M	
● SW03	WAIDA DW-31S	44	11C9C	150	12	1.0	2	1.5	20		36	D600M	
● SW06	ITO DP-1	46	12C9C	134	8	1.0	4	1.0	15		33	D220M	D220RDS
● SW07	ITO DP-2	46	12C9C	125	8	1.0	4	1.0	15		33	D220M	D220RDS
● SW09	ITO DP-3N	43	11C9	100	8	1.0	4	1.0	50		31.75	D220RDS	
● SW11	11DA GT-200A, GT-200U	43	11C9	100	8	1.0	5	1.0	50		17	D220RDS	
● SW12	11DA GT-200FR, G-3FR	45	11C9B	100	8	1.0	5	1.0	50		17	D220RDS	
● SW13	11DA G-3	45	11C9B	100	5	1.0	4	1.5	13		17	D220RDS	
● SW14	TOSHIBA TUNGALOY, TFG-200S	46	12C9C	125	8	1.0	3	1.0	15		25	D220RS	D600RS
● SW141	ASAHI DIA-ACE SDG-3	39	12A2C	125	8	1.0			15		25	D220RS	D600RS
● SW18	GOMI MACHINE G-71	46	12C9C	134	8	1.0	4	1.0	15		31.75	D220RDS	D220M
● SW19	MAKINO C-40	34	11A2	125	10	1.5			30		31.75	D220RDS	
● SW20	MAKINO YGR-25	34	11A2	100	5	2.0			30		31.75	D220RDS	
● SW26	CITIZEN CG-7	47	9A3	150	7	1.0			25		36	D400RS	D600RS
● SW28	ELECTRIC BENCH GRINDER	49	3A2T	70	12.5	0.5			30		12.7	D320RDS	
● SW30	GRINDER: GU, GSR, GTL	9	14A1	150			4	3	10		31.75	D200RDS	
● SW31	GRINDER: GU, GSR, GTL	6	1A1	150				2	10		31.75	D200RDS	
SW32	EX-CELL-O	33	6A2	150	20	1.5			20		31.75	D220RS	
● SW24	MATSUZAWA MZ-8	35	12A2	125	6	1.5			13		16	D500RS	
SW27	SAKAZAKI SG-5	33	6A2	100	8	2			30		14.5	D320RDS	
SW33	AGATHON	47	9A3	175	6	2			35		20	D220RS	
SW34	CITIZEN, TSUGAMI	6	1A1	70				3	6		12	D220RDS	
SW35	HAUSER, TRIPET JIG GRINDER	6	1A1	20				3	6		5	*	
SW36	EWAG, TSUGAMI	34	11A2	75	3	4			25		20	*	
SW37	WICKMAN	33	6A2	200	15	2			30		31.75	*	
SW38	EWAG	33	6A2	30	3	4			25		6	*	
SW39	EWAG	31	11V9	50			8	2	25	70	20	*	
SW40	MAKINO	31	11V9	75			8	2	35	70	20	*	
SW41	TSUGAMI	31	11V9	100			10	2	40	70	20	*	
PG07	OPTICAL PROJECTION	14	11EE1	150			3	3	7	60	32	*	
● PG01	PROFILE GRINDER	15	1V9	150	7	1.0			15	32	D200MVD	D360MVD	
● PG011	"	16	1B9	150	7	1.0			15	32	D200MVD	D360MVD	
● PG05	WAIDA, WASINO, OKAMOTO	16	1B9	75	5	1.0			15	24	D200MVD	D360MVD	

\* Diamond/CBN, Grit Size and Bond must be specified.

## How to Order

To Handle your order properly the following information must be specified

- 1 TYPE . . . Such as 1A1, 6A2
- 2 SIZE . . . Diameter, Thickness, Hole, Rim width,
- 3 BOND, GRIT SIZE, GRADE, Concentration and Depth of Diamond or CBN Section

(see marking system described on page 2)

- 4 Wet or dry grinding
- 5 Quantity
- 6 Material to be GROUND

When a special wheel is required, a detailed print or sketch should be sent with your order.

## Bond of CRYSTON Diamond & CBN Wheels

Since the efficiency of the Diamond & CBN Wheel is characterized by its bond, selection should be based upon use.

CRYSTON Diamond & CBN WHEELS are manufactured in various bonds by the most modern techniques available, backed up by many years of experience in industrial Diamond & CBN applications.

### (A) Resinoid Bond

Especially suitable for finish grinding of hard materials. Generally recommended on tool and cutter grinders, cylindrical and surface grinders. It is the most popular Bond of today.

For wet or dry grinding

High Speed Steel + Tungsten Carbide Combination grinding

### (B) Metal Bond (PF Bond)

Especially suitable for the grinding of edges, forms, and profiles as well as for rough and finish grinding of hard tools. Also used for cutting blades. For rough grinding and offhand, wet or dry grinding

### (C) Vitrified Bond

Permits quick grinding and has a longer life than the resinoid bond. Is the bond used in CRYSTON's Blue-Coloured Hand Stone (Have).

Generally used for offhand, wet grinding

### (D) Electro-plated Bond

This holds Diamond & CBN abrasive tightly by means of the electroplating method. It is used for files, wheels for dental use, minute internal wheels, the thinnest saws and all kinds of wheels. Its practical sphere is extremely wide and provides fine, efficient wet or dry grinding.

## CONCENTRATION

CRYSTON Diamond & CBN wheels are usually made in concentrations of 100, 75 and 50, For exceptional situations concentrations of 125 and 150 are also available. CRYSTON Diamond will be pleased to supply you with the necessary information, as to which Diamond & CBN concentration would be most suitable for your operation.

## How to use CRYSTON Diamond & CBN Wheels

Please note the following points concerning use of Diamond & CBN wheels.

To obtain more efficient results :

1. The grinding machine should be vibration free.
2. Check flanges and spindle for burrs and cleanliness.
3. Mount wheel and correct run-out by tapping lightly with a wooden block or true by dressing. Recheck with indicator before using.  
Maximum permissible run-out is 0.02 mm.
4. Diamond & CBN wheel efficiency is greatly increased through use of coolant. Coolant should always be directed to the point of contact of the Diamond or CBN wheel and work piece.
5. When dry grinding keep wheel and workpiece absolutely dry.
6. Avoid Excessive Feeds. Following conditions recommended for finish and wheel life :

Wheel Downfeed : 0.01 ~ 0.02 mm  
 Table Travel : 3 ~ 30 m/min  
 Crossfeed : 0.8 ~ 1.6 mm

7. Always keep a clean grinding wheel surface.
8. For daily dressing we recommend "CRYSTON Diamond Cleaner" (which protects the wheel) or a soft grade 220 mesh silicon carbide dressing stick.
9. The peripheral speed should be adjust as follows : —

R : Resinoid bond                      V : Vitrified bond  
 M : Metal bond (PF Bond)        P : Electro-plated bond

[1] Wet grinding

BOND \ ABRASIVE	DIAMOND	CBN
R	MAX 1,700 m/min	MAX 2,500 m/min
M. V. P	MAX 1,400 m/min	MAX 2,000 m/min

[2] Dry grinding — the peripheral speed is 20 — 40% lower than above.

10. Grinding pressure should be kept as follows :  
 Resinoid bond        under    1kg/cm<sup>2</sup>  
 Vitrified bond        under    2kg/cm<sup>2</sup>  
 Metal bond            under 3 ~ 4kg/cm<sup>2</sup>  
 Electro-plated bond — figure missing

# Standard Dimensions for ELECTRO-PLATED Diamond/CBN Tools.

◆ An entirely new and original electro-plated method developed by our technical staff has been used for the Cryston electro-plated diamond tools. As a result surprising perfor-

mance and life which have been unavailable with conventional electro-plating method, are now available.

## ◆ FILES (Diamond & Borazon)

Items marked with ● indicate stock items.

Kinds	Description													Total length	Diamond length	
	1 Flat	2 Half-round	3 Round	4 Square	5 Tri- angular	6 Oval	7 Trapezoid	8 Flat pointed end	9 Single bloated	10 Knife	11 Double Half-round	12 Bamboo leaf	13 Clam			
Precision Iron-work set	12-pieces set	W T 5 × 1	W T 3.8 × 1.5	φ 2.4	W 2.2	W T 3.6 × 3.1	W T 2.8 × 2.2	W T 4 × 1.5	W T 5.5 × 1.0	W T 3.6 × 1.4	W T 1.2 × 4.3	W T 3.5 × 1.8	W T 4.5 × 1		140	40
	10-pieces set	4.2 × 2.2	5.4 × 2.2	2.6	2.6	4 × 3.5	4 × 2.6	4.8 × 2.2	4 × 2	4.8 × 2.2	2 × 5.4	4.6 × 2.7		W T 4.6 × 2.2	170	50
Precision Iron-work set	8-pieces set	6.2 × 1.2	4.7 × 1.8	2.8	2.5	3.8 × 3.3	3.5 × 2.3	4.8 × 1.8	6 × 1	5 × 1.7	1.6 × 5.5				140	50
	5-pieces set	6.8 × 2.4	7.4 × 2.6	3.5	3.0	6 × 5.2	6.4 × 4	8 × 2.6	7 × 7.3	7.5 × 2.5	2.5 × 8				180	50
Precision Iron-work set	8-pieces set	6.8 × 1.5	5.5 × 2.0	3.2	2.8	4 × 3.5	4 × 2.6	5.3 × 2	6.5 × 1.4						180	50 & 70
	5-pieces set	8.6 × 3	9 × 3.2	4.5	4.2	7.2 × 6.2	7.2 × 4.8	8.8 × 3.2	8 × 3						200	50 & 80
Precision Iron-work set	8-pieces set	8.2 × 1.5	5.7 × 2	3.5	3.0	5.2 × 4.5									200	50 & 80
	5-pieces set	10.8 × 3.4	10 × 3.7	5.4	5.0	8.5 × 7.4									230	50 & 80

• Normal Diamond & CBN grit size is 200

Size in mm (approximate dimensions)

• 5 pieces No. 1~No. 5 in a set are of inexpensive Cryston set. CBN and other types and dimensions are available upon order.

Riffler file

Hard machine

One side flat file bent

Wire saw

Band file

	T	E	R		W	T	l	S	L		W, t, T
● Precision 12, 10 Ironwork 12, 10	35	9	30	●	1, 2, 3, 4, 5	15	15	3	50		Similar to ironwork flat file

## ◆ Internal wheel (Diamond · CBN)

DWA

DWA

DWE (needle)

DWEP (pencil)

DWA Standard dimensions						DWA						Description				Description					
DIA	CBN	D	T	l	S	DIA	CBN	D	T	l	S	L	D, S	V	L	Description	D	T	S	L	
AS0030	0.3					AS0350	3.5						3	60	90	50	● 3φ pencil	3	12.5	3	50
AS0040	0.4	2	2			AS0400	4.0	5		3	50		4	60	90	50	● 4φ pencil	4	19	4	60
AS0050	0.5					AS0450	4.5						5	60	90	50					
AS0060	0.6					AS0500	5.0						6	60	90	50					
AS0070	0.7					AS0550	5.5	6	14												
AS0075	0.75	3	3			AS0600	6.0														
AS0080	0.8					AS0650	6.5														
AS0090	0.9					AS0700	7.0	7													
AS0100	1.0					AS0750	7.5			6	60										
AS0110	1.1					AS0800	8.0			8											
AS0120	1.2					AS0850	8.5			9											
AS0125	1.25					AS0900	9.0														
AS0130	1.3					AS0950	9.5														
AS0140	1.4					AS1000	10														
AS0150	1.5					AS1100	11														
AS0160	1.6	4				AS1200	12														
AS0170	1.7					AS1300	13														
AS0175	1.75					AS1400	14														
AS0180	1.8					AS1500	15														
AS0190	1.9					AS1600	16	10		10	70										
AS0200	2.0					AS1700	17														
AS0220	2.2					AS1800	18														
AS0240	2.4					AS1900	19														
AS0250	2.5					AS2000	20														
AS0260	2.6					AS2500	25														
AS0280	2.8					AS3000	30														
AS0300	3.0	10																			

Diamond & CBN grit size  
 Normal : 150, (under D=0.9: 200, 320)  
 Order : 80, 100, 200, 320, 400, 600.

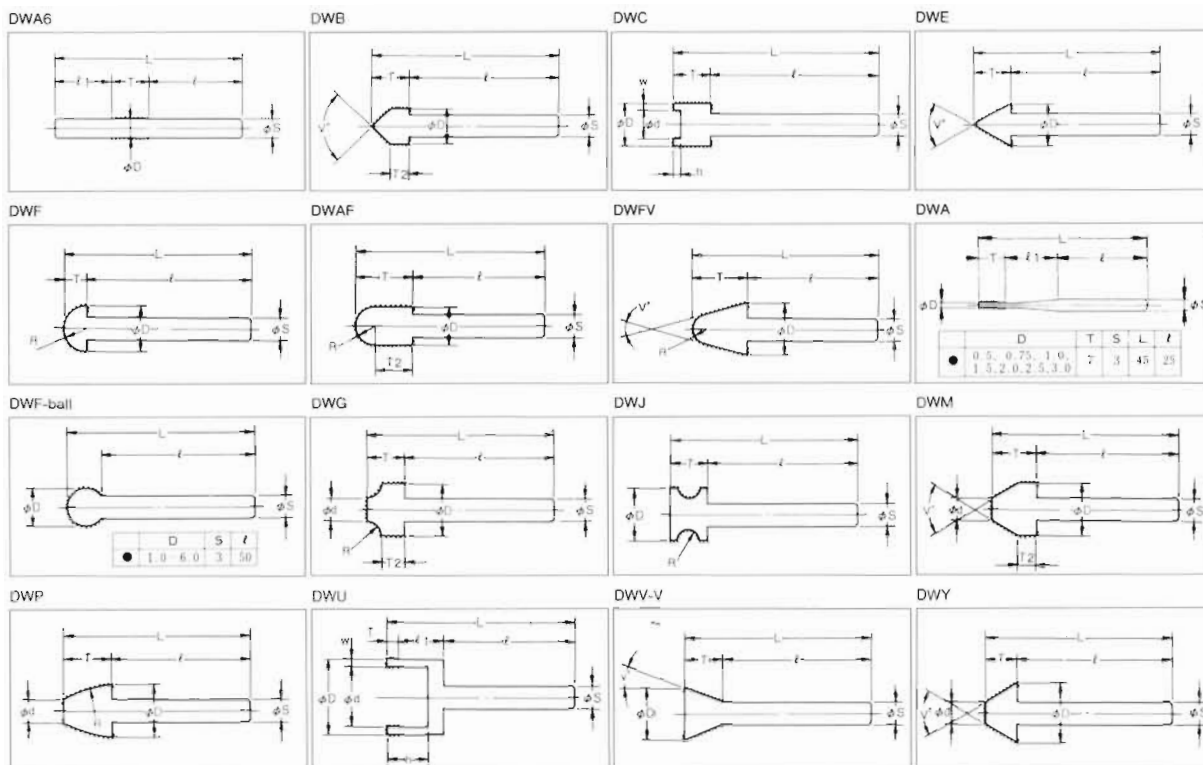
\* Above standard items are available from stock.  
 For non-standard dimensions, please specify.



# Electro-plated Diamond/CBN Tools

## ◆ Details of Shapes

Items marked with ● indicate stock items.

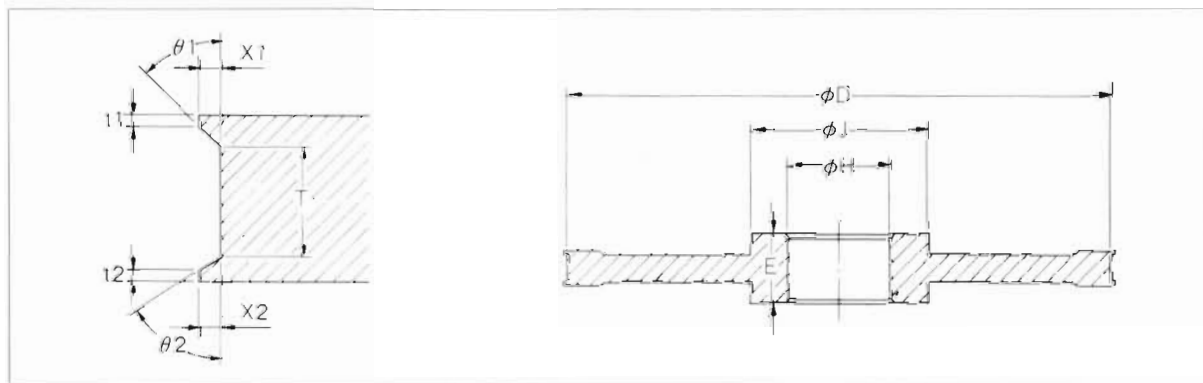


## ◆ Various Electro-Plated Wheels

For wheel shapes, refer to the sketches on page 1.

## ◆ Lens Centering wheels (lens, watch glass grinding)

Cryston lens centering wheels are well-known for their excellent cutting quality, long life and fine finished surface.



## Examples



## ◆ Instructions for operation

1. Set the wheel to ensuring that the abrasive face is free from vibration, which may be detrimental to both finish, precision and life. In particular, for internal, grinding vibration should be within 0.01 mm.
2. Due to sharp cutting quality, only slight grinding pressure is required.
3. While dry grinding is possible, wet grinding will improve cutting quality and life.
  - For other special shapes, consult us.

# DIA/CBN turning tools (Sintered Diamond & CBN) (Bite=Turning Tool)

◆ Diamond bites, having better abrasion-resistance and cutting quality than conventional cutting tools, are known for lack of built up edge. Fine finished surface is available next to that of natural diamond. Extremely effective for cutting of non-ferrous metal and non-metallic materials.

◆ CBN bites, having hardness next to diamond and high heat-resistance, have excellent life when cutting hard ferrous materials of hardness above 50 HRC. Especially suitable for hardenable alloy steel, tool steel, heatresisting steel and alloy.

## (Shapes of DIA/CBN Bites)

Items marked with ● indicate stock items.

<b>A type straight tools (35 type)</b> 	<b>B type side blade (HT51 type)</b> 	<b>C type slant blade (37 type)</b> 	<b>D type side facing tools (33-0 type)</b> 
<b>E type internal (47 type)</b> 	<b>F type boring (HT35 type)</b> 	<b>G type cutoff/grooving (43 type)</b> 	<b>H type helicoid (CDA type)</b> 
<b>I type side facing blade tool (33 type)</b> 	<b>J type slant blade (37 type)</b> 	<b>K type insert (with hole, without hole)</b> 	<b>L type bozaLock</b> 
<b>M type internal grooving (HT60 type)</b> 	<b>N type flat blade/fit cutting</b> 	<b>O type fit cutting/chamfering (41 type)</b> 	<b>P type threading tools (HT15 type)</b> 
<b>Q type inverted slant blade (HT53 type)</b> 	<b>R type slant blade (37 type)</b> 	<b>S type slant blade (31 type)</b> 	<b>BNZ insert whole surface</b> 

★ Right-handed wherever applicable  
 ★ As complex shapes other than these basic shapes are available, consult us.

## Diamond turning tools (natural diamond)

◆ Diamond bites are used for precision cutting of soft metal or non-metallic materials. Depending upon the purpose, they

are capable of mirror or rainbow finish, with exceptionally high accuracy.

## (Shapes of diamond bite)

Items marked with ● indicate stock items.

<b>A type straight blade</b> 	<b>B type side blade</b> 	<b>C type slant blade</b> 
<b>D type single blade</b> 	<b>E type for internal</b> 	<b>F type for internal</b> 

★ Right-handed wherever applicable.

## (Major cutting edge shapes)

1	2	3	4	5	6	7	8	9	10

★ On your order, specify cutting work, cutting edge shape, holder dimensions, material to be machined, finished surface (mirror surface/rainbow surface) etc.

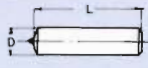
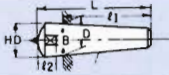
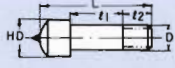
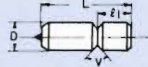
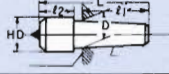

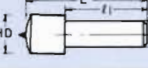
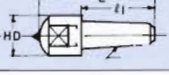
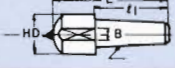
## Diamond Dressers

◆ Quality diamond is especially selected and is sintermount-ed.

Selection of dresser is specified in accordance with kind of grinding wheel and work.

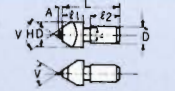
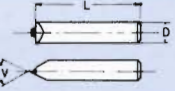

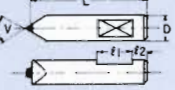
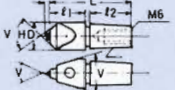
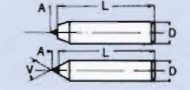
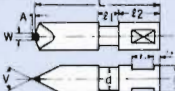
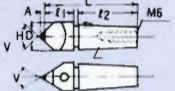
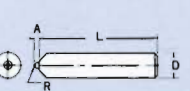
### (Single point dressers)

Items marked with ● indicate stock items.

<b>A1A straight</b> (—type Brownsharp) <small>3φ~12φ×100L</small> 	<b>AIM taper with double surface width</b> (Hitachi) 	<b>AIV straight with thread step</b> 
<b>A2E straight with groove</b> 	<b>A1N taper with step</b> (Okamoto, Kolp type) 	<b>AIS shank with thread</b> 
<b>A1G straight with step</b> (Landis) (Okuma, Hitachi, Toyota) 	<b>A1P taper shank with double surface width step</b> (Studer type) 	<b>A2W shank with double surface width thread step</b> (Landis type) 

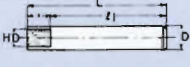
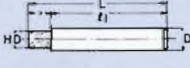
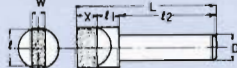
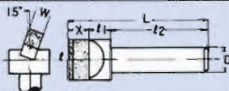
### (Forming dressers)

(Dressers for small diameter, wedge type - point type)

<b>E6T straight with chamfering relief step</b> (Toyota, Jandle type) 	<b>E6A straight chamfering</b> (Marcus type) 	<b>E8K straight with double surface width</b> (wedge for small diameter type) <small>≈60×50L×9φ, 10φ</small> 
<b>E4D straight with flat</b> (Nippei form type) 	<b>E6R taper thread with double stage chamfering step</b> (Fortuner type) 	<b>C2A frustum cone shape straight</b> (point for screw gear) <b>C3A cone shape straight</b> (point for small diameter) <small>(60×50L×9φ, 10φ)</small> 
<b>E6F straight with double surface width flat groove</b> (Diaform type) 	<b>E6Q taper thread with chamfering step</b> (shout type) 	<b>F2R cylindrical straight</b> (R point for small diameter) 

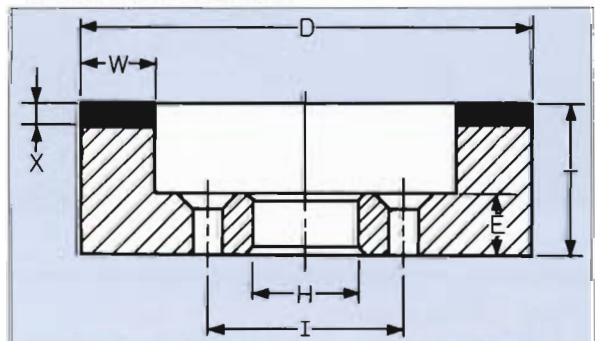
## Diamond Mesh Dressers

◆ Selected diamond grains are sintered by powerful metal bond. Suitable for all kinds of grinding wheel, such as GC, WA and C.

<b>R type</b> (cylindrical shape) 	<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>No.</th> <th>HD</th> <th>X</th> <th>D</th> <th>L</th> </tr> </thead> <tbody> <tr> <td rowspan="2">CDM 2</td> <td>M·O×2</td> <td>8</td> <td>7</td> <td>11·12</td> <td>50</td> </tr> <tr> <td>M·O×1</td> <td>6</td> <td>7</td> <td>11·12</td> <td>50</td> </tr> </tbody> </table>	No.	HD	X	D	L	CDM 2	M·O×2	8	7	11·12	50	M·O×1	6	7	11·12	50							
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<b>A type</b> (oblong shape with angle) 	<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>No.</th> <th>ℓ</th> <th>W</th> <th>X</th> <th>θ</th> <th>D</th> <th>L</th> </tr> </thead> <tbody> <tr> <td rowspan="2">CDM 7</td> <td>M·O×2</td> <td>13</td> <td>6</td> <td>6</td> <td>15°</td> <td>11·12</td> <td>50</td> </tr> <tr> <td>M·O×1</td> <td>10</td> <td>4</td> <td>7</td> <td>15°</td> <td>11·12</td> <td>50</td> </tr> </tbody> </table>	No.	ℓ	W	X	θ	D	L	CDM 7	M·O×2	13	6	6	15°	11·12	50	M·O×1	10	4	7	15°	11·12	50	●
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## Diamond Wheels for turning tools (Bites)

◆ These wheels have been developed for grinding of compax tools, with more than double, the grinding efficiency of conventional wheels. Capable of high speed grinding with precision cutting edge.



#### Conditions of work :

- Grit, bond : for rough finish=200 RXC  
for finish=600 MVC
- Speed : 700-1200 M/min
- Dressing : Cleaner
- Wet grinding : Soluble (5-15%)

#### Instructions for Grinding

- Set it to make sure it is free from vibration to be below 0.015 mm.
- Feed a sufficient amount of coolant.
- Use Cryston cleaner for dressing.
- Use rigid grinding machine

## Diamond Paste (Compound)

◆ Diamond paste is available in grease form. Unlike other abrasives, it is capable of precision and mirror finish in a very short period of time.

under

Code No.	Mesh(#)(converted value)	Micron (μ)	Application
● C P01	15000	0~1 (1)	for mirror finish
● C P02	10000	0~2 (1.5)	for mirror finish
● C P03	8000	1/2~3 (2)	Super finish
● C P04	5000	2~4 (3)	Super finish
● C P05	3000	4~8 (5)	High finish
● C P06	2000	6~12 (8)	High finish
● C P07	1500	8~15 (10)	Medium finish
● C P08	1000	10~20 (16)	Medium finish
● C P09	800	15~25 (20)	Medium cutting
● C P10	600	20~30 (28)	Medium cutting
● C P11	400	30~40 (37)	Heavy cutting
● C P12	320	40~60 (44)	Heavy cutting

Also available below # 320 Above ones are for standard (Medium) Concentration. Other Concentrations and grades available on request.

Items marked with ● indicate stock items.

● Available in both 5g and economy size 10g.

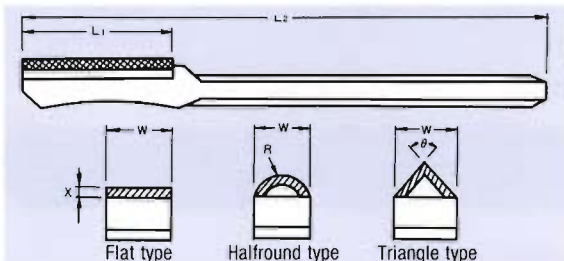


In syringes

In cans (In jar)

## Diamond Hand Stones (Pet name : Blue Hand Stones) (Hones)

◆ For edging and removal of burrs extensively used by manufacturers of carbide tools, dies, and precision jigs and tools.



(Kinds)

- (a) V type for finish of light work : Vitriified bond
- (b) M type for heavy work or machinery : metal bond
- (c) R type for finish of light work : resinoid bond

● Each grain (# 180 ~ # 3000) available in stock.

	Code No.	Type	L 1	W	R	θ	X
●	H201	Flat	2 0	3, 5			1
●	H351	Flat	3 5	7			1
●	H401	Flat	4 0	5, 10			1
	H402	Half-round	4 0	6	3		1
	H403	Triangle	4 0	6		60°	1

## ◆ BORON CARBIDE TOOLS

# Neo Hand Lappers

PAT. 164570  
287780  
590977

In use by almost all industries throughout World.

◆ A large sales record has been established in the carbide and high speed steel, hob industries in the production of jigs tools, die, glass and ceramics.

	Code No.	Application	Grain	Color of Handle
●	NH24	Rough finish	# 2 4 0	Red
●	NH32	Medium finish	# 3 2 0	Blue
●	NH40	Fine finish	# 4 0 0	Yellow
●	NH60	High finish	# 6 0 0	Green



Standard type  
40×12×5

Large type  
60×20×5

Triangle type  
40×12×60°

Halfround type  
40×12×6 R

## Dry Cutting Wheels for Stone

Capable of the dry cutting (stone, concrete, tile, carbon, roof tile and ceramics).

(Separately available for extra hard ceramics, resin and glass)

	Code No.	D	T	X	H	
●	DR01	100	1.3	3	As per your specification	For Handiwork
●	DR02	110	1.3	3	As per your specification	For Handiwork
●	DR03	125	1.3	3	As per your specification	For deep grooving
●	DR04	150	1.5	3	As per your specification	For deep grooving



● Subject to change without prior notice for technological Innovation. No reproduction shall be allowed without prior consent.

Size in mm